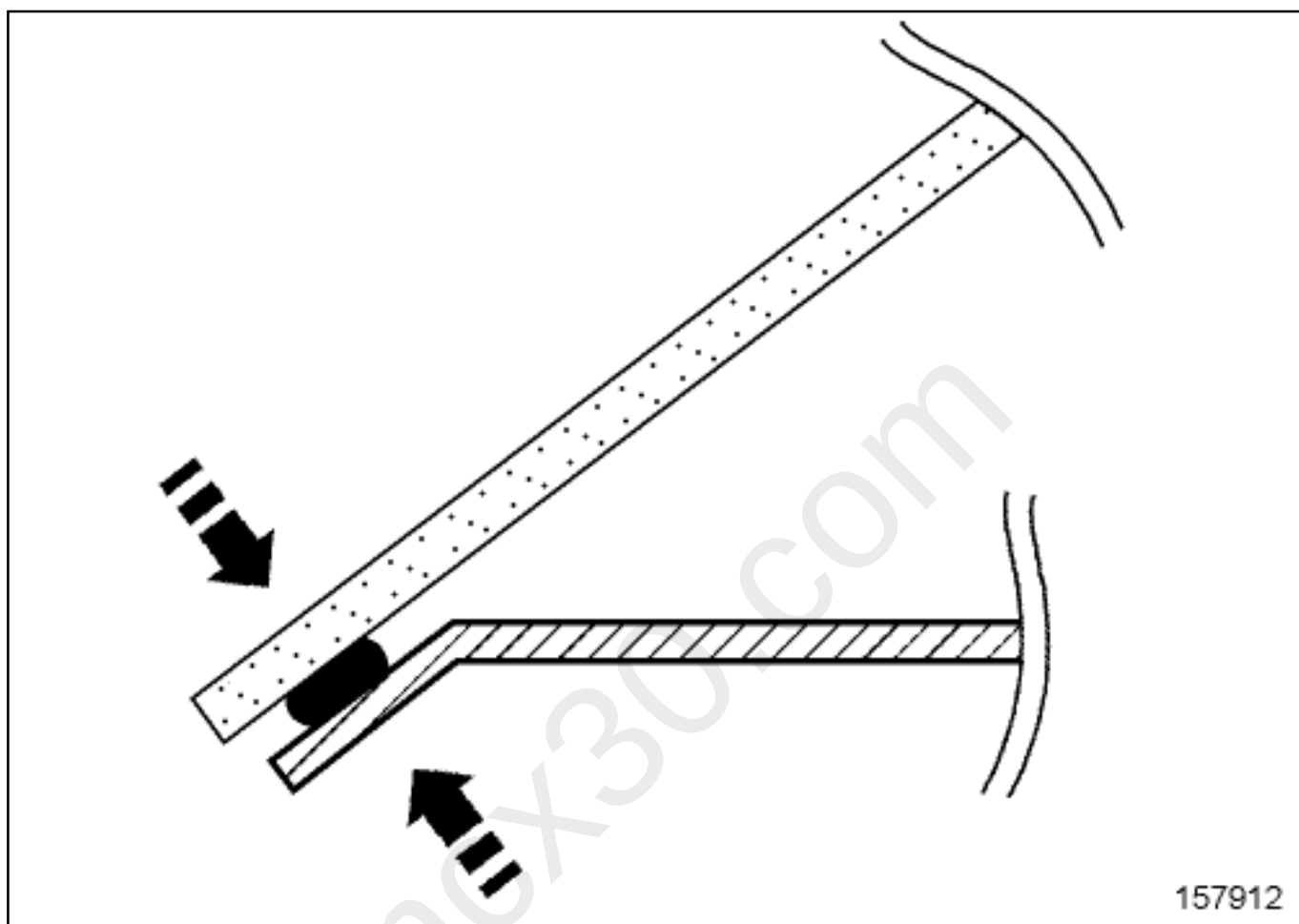


Bond the window immediately.

8. PROCEDURE 7: ON REMOVED POLYCARBONATE WINDOW (WITH RESIDUAL BEADING)



Refit the windscreen starting from the top.

Keep the windscreen in position using a dual suction cup between the windshield and the roof.

Once the windshield is in place, bring manually the windshield near the windshield aperture lower cross member.



Repair-50x04x01x02-02x21-1-1-1.xml



WINDOW CEMENT BEAD: DESCRIPTION



Note, one or more warnings are present in this procedure



Note:



If using a BIPAC EVOLUTION bonding kit, extrude 100 to 150 mm of cement bead so that the product is uniformly mixed before application.



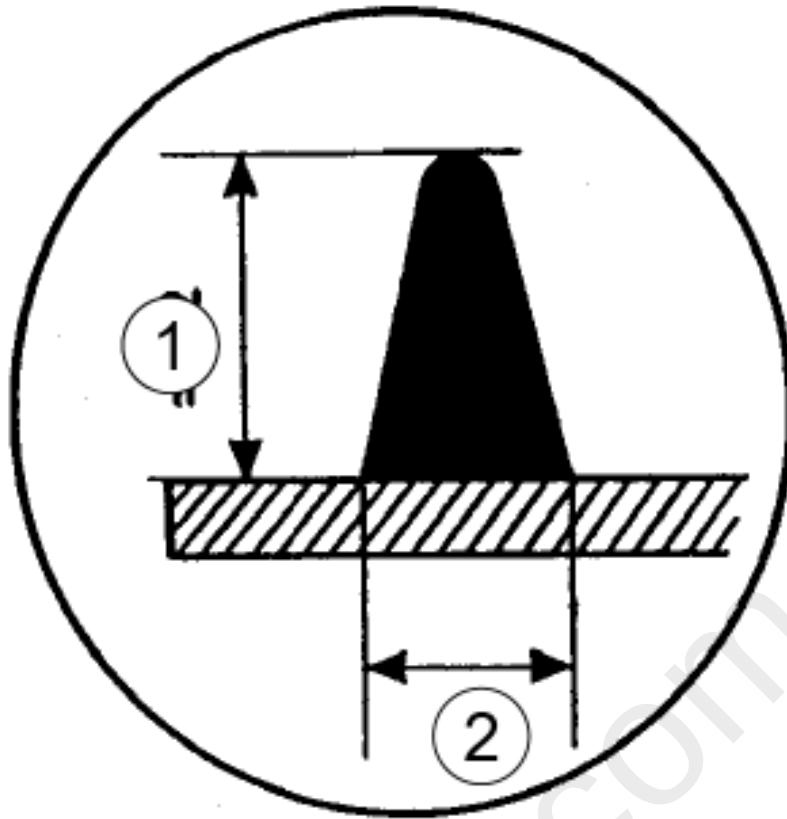
CAUTION

To prevent the risk of interfering with the radio reception if the vehicle's aerial is integrated into the window and to prevent the risk of corrosion on an aluminium structure, use a non-conducting adhesive.

1. APPLICATION

Level the residual beading at the last possible minute to maximise cleanliness (reduced risk of contamination).

The cement bead must be triangular in shape (an adhesive application nozzle is supplied in each bonding kit).



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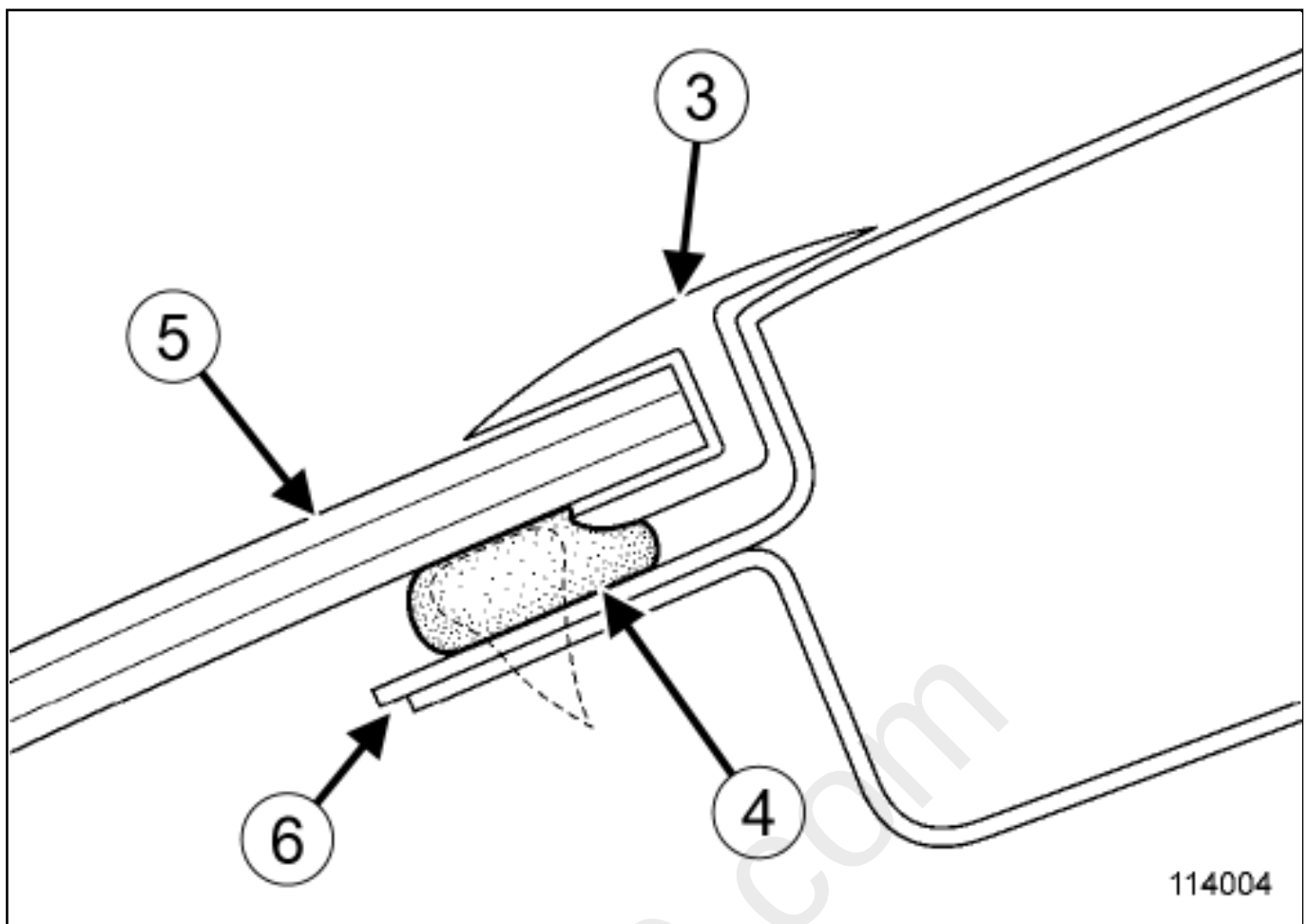
(1) : 12 mm

(2) : 8 mm

If there is no specific nozzle, follow the dimensions of the beading.

Apply adhesive to the windows (rather than the mounting) for the following reasons:

APPLICATION ON WINDOWS

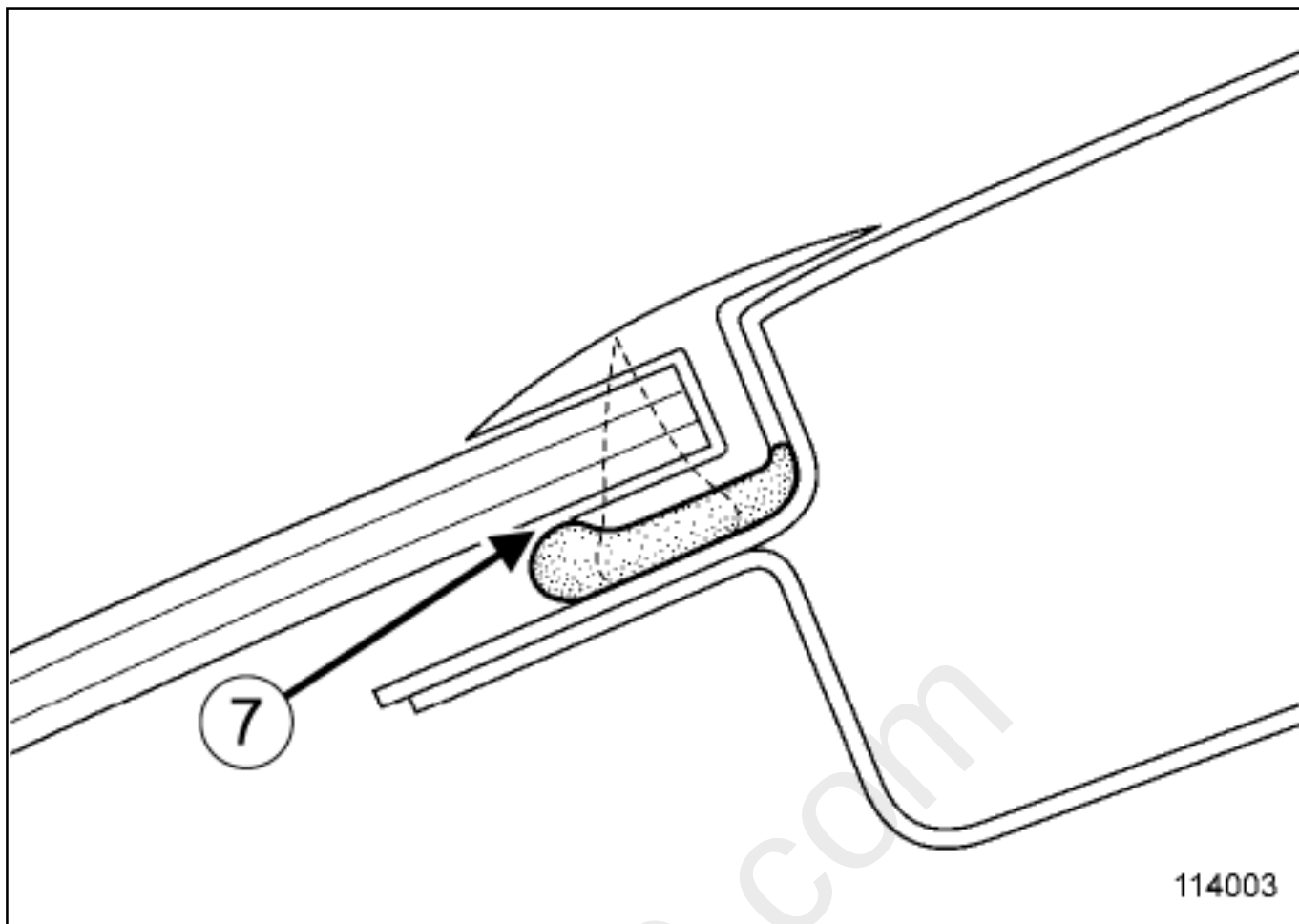


Ideal working position.

The trim(3) may be used as a guide.

When the cement bead(4) is applied in the correct position, it forms a link between the window(5) and the mounting(6).

APPLICATION ON MOUNTING



Incorrect working position.

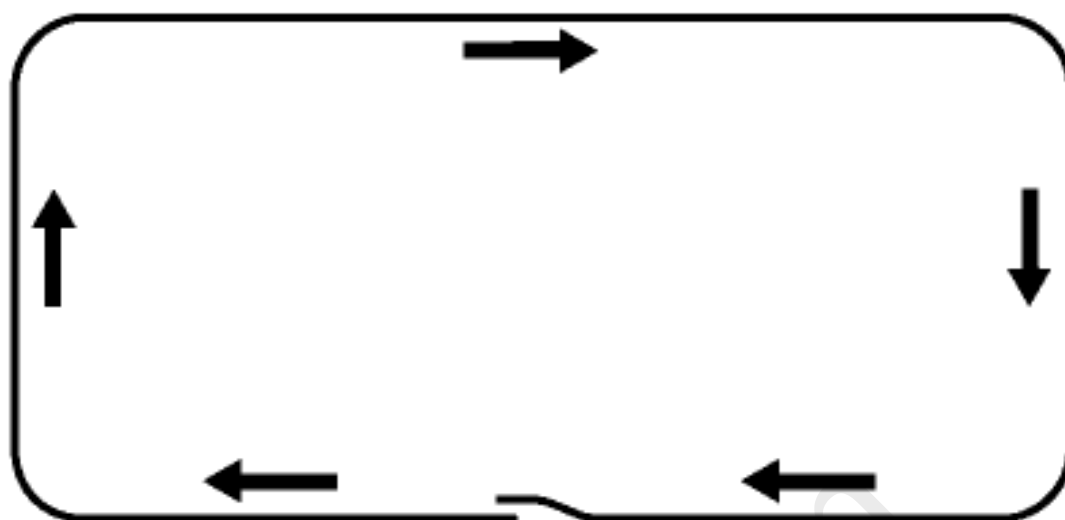
There is no marking to aid the application of the cement bead.

If applied without a guide, there is a risk that the cement bead will no longer come into contact with the window (7) and this will cause a sealing fault.

The cement bead must be even and applied perpendicular to the bonding area (starting with the bottom and centre of the mounting when bonding a window).

At the end of the application procedure, a union is formed by juxtaposing the cement beads by 50 mm.

APPLICATION ON WINDOW OR MOUNTING



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APPLICATION ON SUNROOF MECHANISM OR MOUNTING